

# WOOD-STIK® ADHESIVES

The following is our "Quick Pick" Reference Chart for our Wood-Stik® product line. Our line also include products for Type 1 and Water proof applications.

## ADHESIVE SELECTION CHART

APPLICATION	ADHESIVE(S)	PROPERTIES/ADVANTAGES
<b>DOWELING</b>	DWL LLV LVO PCXL	For manual doweling applications. For automatic doweling machines (European Machines) For automatic doweling machines (North American Machines) Gives Type II Water resistant bonds.
<b>EDGE BONDING (GLUING), PANEL TO FRAME &amp; GENERAL ASSEMBLY</b>	ASB CHV EGA HV KWIK KWIK HV REGULAR TBNO THC WHITE	Low cost & longer assembly time. Non-sag & blends in well with lighter colored woods (oak, ash). Hard bond line, good sanding properties. Non-sag. Fast setting. Higher viscosity version of KWIK. Hard bond line & good sanding properties. Hard bond line & good sanding properties. Low Cost. Hard bond line & good sanding properties.
<b>FINGER JOINTING</b>	FJ-2	Meets ASTM D5572 (DRY USE).
<b>LAMINATING HPL / VENEER</b>	ASB JCW PL PCXL-20 THC	Low cost with longer assembly time. For HPL laminating only. Fast Setting. For HPL laminating only. For HPL & veneer laminating. For cold press or hot press. For HPL & veneer laminating. For cold press or hot press. Low Cost. For HPL laminating only.
<b>MELAMINE TO MELAMINE</b>	MAG	For Cabinet & Furniture Assembly.
<b>MITER FOLD JOINTS</b>	CHV HV KWIK KWIK HV	Non-sag & blends in well with lighter colored woods (oak, ash) Non-Sag Fast setting. High viscosity Version of KWIK.
<b>NIP ROLLING</b>	PR-HPL PR-HPL HV	For HPL use only via spray application For HPL use only via roller application. (high viscosity)
<b>POST FORMING</b>	PFA-LV	Sprayable, High Wet tack.
<b>R.F. BONDING</b>	PCXL-20	Gives a Type II Water Resistant bond and can be used in hot press, cold press applications.